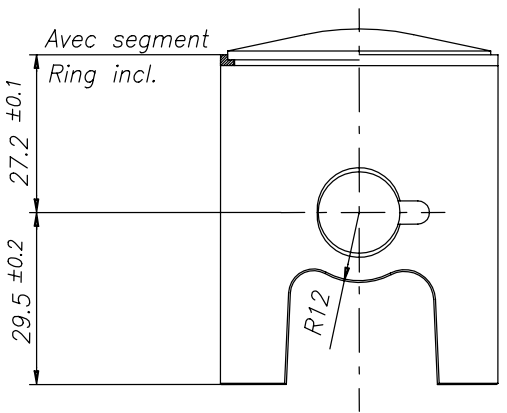
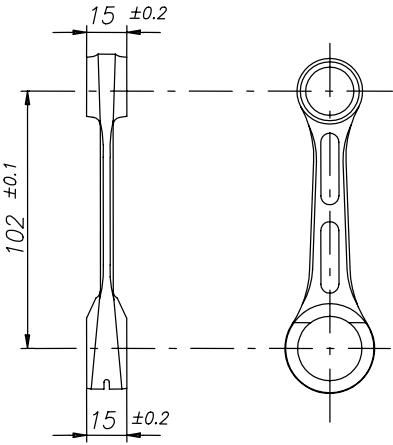
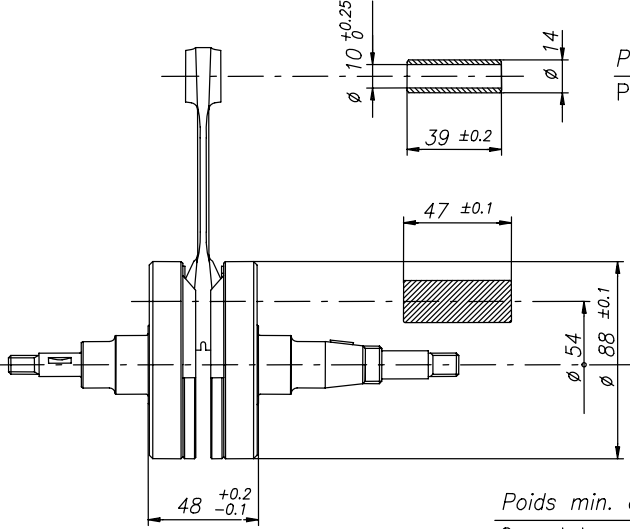


Parilla LEOPARD 100cc RL - TaG - junior -

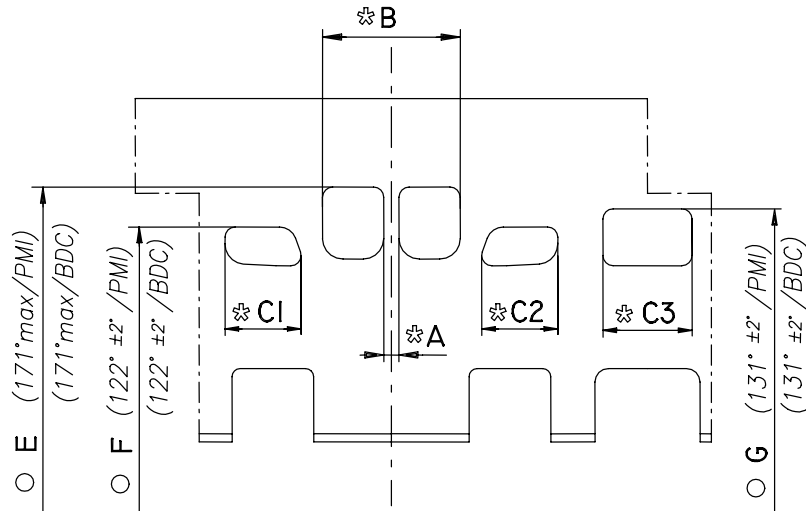


FEATURES - CARACTERISTIQUES

		Cylinder volume <i>Volume du cylindre</i>	98.53 cm ³
		Bore <i>Alésage</i>	48.20 mm
		Max. theoretical bore <i>Alésage théorique max.</i>	48.55 mm
		Stroke <i>Course</i>	54 mm
		Cooling system <i>Système de refroidissement</i>	Water <i>Eau</i>
		Inlet system <i>Système d'admission</i>	Reed valve <i>À clapets</i>
		Number of carbs <i>Nombre de carburateurs</i>	1
Tillotson HL Carb. <i>Carburateur Tillotson HL</i>	334 AB	Cylinder/crankcase transfers n° <i>N° de canaux cylindre/carter</i>	3
Number of piston rings <i>Nombre de segments</i>	1	Inlet/exhaust ports number <i>N° lumières admiss./échapp.</i>	2
Big end conr. ball-bearing diam. <i>Diamètre palier tête de bielle</i>	18x24x15	Combustion chamber shape <i>Forme chambre de combustion</i>	Spherical <i>Sphérique</i>
Crankshaft ball-bearing diam. <i>Diamètre palier du vilebrequin</i>	25x52x15	Selettra ignition <i>Allumage Selettra</i>	4 poles <i>4 pôles</i>
Small end conr. ball-bearing diam. <i>Diamètre palier pied de bielle</i>	14x18x17.5	Distance between Conrod centers <i>Longueur (entre axe) de la bielle</i>	102 mm

DESCRIPTION OF THE MATERIAL <i>DESCRIPTION DES MATERIAUX</i>		PISTON
Conrod material <i>Matériel de la bielle</i>	Steel <i>Acier</i>	
Crankshaft material <i>Matériel du vilebrequin</i>	Steel <i>Acier</i>	
Head material <i>Matériel de la culasse</i>	Aluminium	
Cylinder material <i>Matériel du cylindre</i>	Aluminium	
liner material <i>Matériel de la chemise</i>	Iron <i>Fonte</i>	DISTANCE BETWEEN CONROD CENTERS <i>ENTRE AXE DE LA BIELLE</i>
Crankcase material <i>Matériel du carter</i>	Aluminium	 <p style="text-align: right;"> <u>Min. weight</u> <u>Poids min.</u> 119 g </p>
Piston material <i>Matériel du piston</i>	Aluminium	
Piston rings material <i>Matériel des segments</i>	Iron <i>Fonte</i>	
Exhaust muffler material <i>Matériel du pot d'échappement</i>	Sheet-steel <i>Tôle acier</i>	
Ball-bearings <i>Roulements</i>	6205 type	
CRANKSHAFT - VILEBREQUIN		
		<u>Poids min. de l'axe de piston 20 g</u> <u>Piston pin min. weight 20 g</u>
		<u>Poids min. du vilebrequin complet 1875 g</u> <u>Complete crankshaft min. weight 1875 g</u>

CYLINDER DEVELOPMENT - DEVELOPPEMENT DU CYLINDRE



A	≥ 4 mm
B	≤ 41 mm
C1 = C2	≤ 23 mm
C3	≤ 25.8 mm

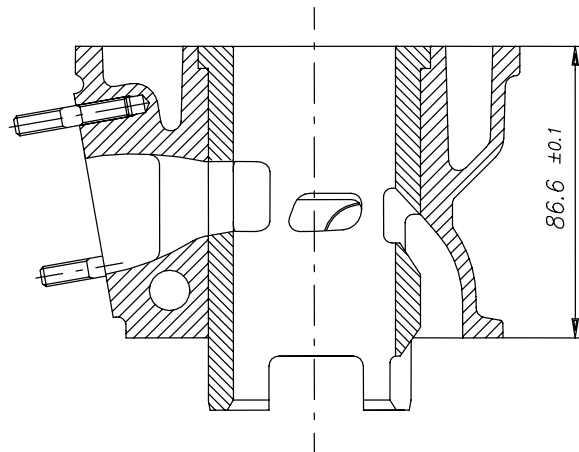
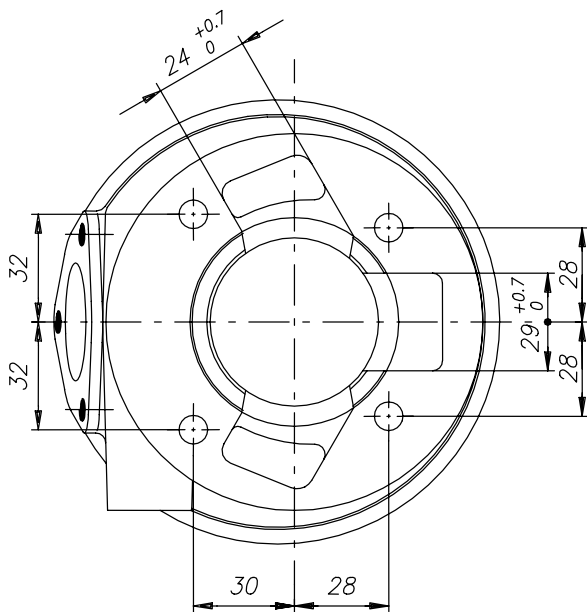
⊛ LECTURE CORDALE
CHORDAL READING

○ LECTURE ANGULAIRE PAR INSERTION D'UNE CALE DE 0.2 mm
ANGULAR READING BY INSERTING A 0.2 mm GAUGE

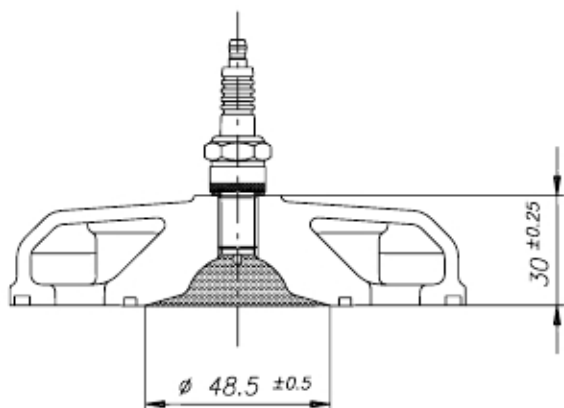
E	171° max
F	122° ± 2°
G	131° ± 2°

CYLINDER BASE VIEW VUE DE LA BASE DU CYLINDRE

CYLINDER CROSS SECTION VIEW VUE EN SECTION DU CYLINDRE

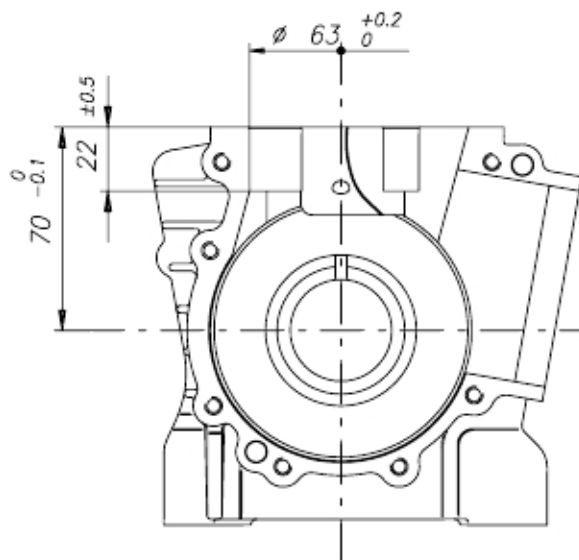


COMBUSTION CHAMBER VIEW
VUE DE LA CHAMBRE DE COMPRESSION



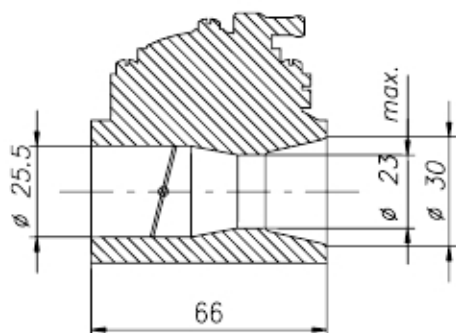
VOLUME CHAMBRE COMBUSTION = 8.4 cm³ min.
COMBUSTION CHAMBER VOLUME = 8.4 cm³ min.

CRANKCASE INSIDE VIEW
VUE A' L' INTERIEUR DU CARTER

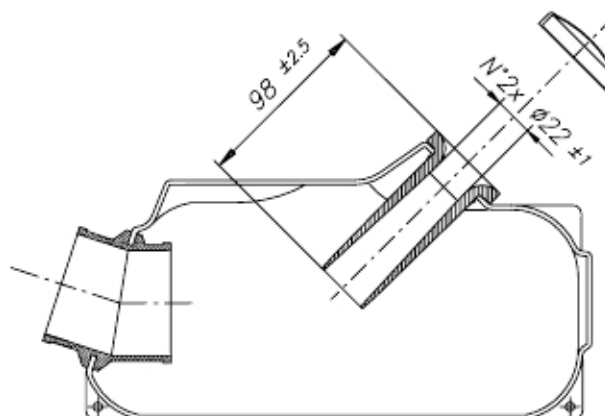


VENTURI CARB. DIMENSIONS
DIMENSIONS DU VENTURI DU CARBURATEUR

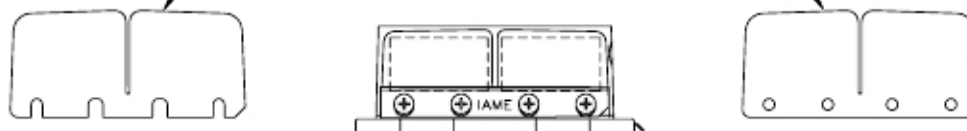
TILLOTSON mod. HL-334 AB exclusivement
TILLOTSON mod. HL-334 AB only



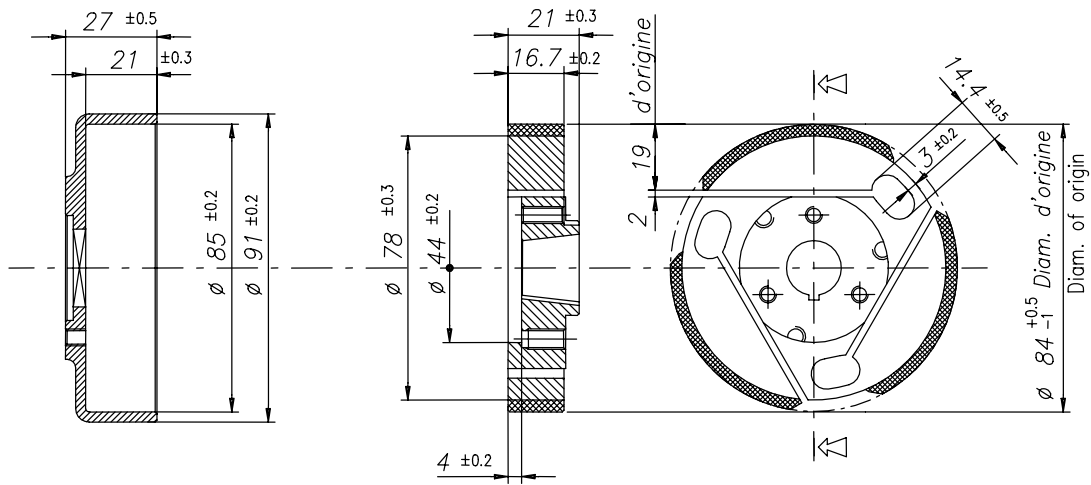
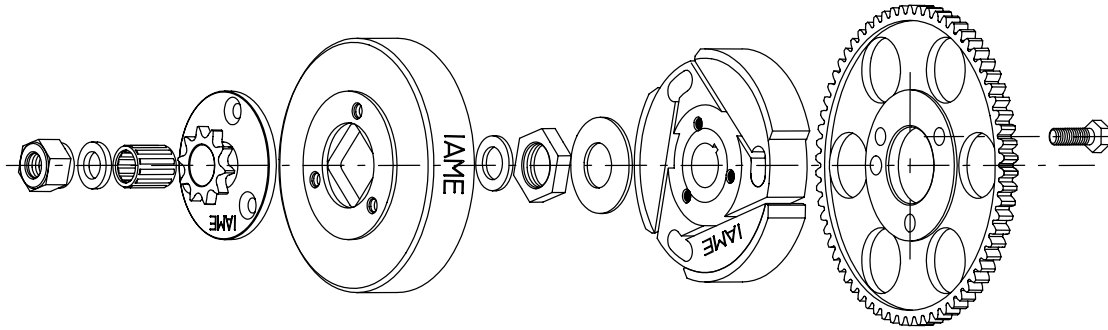
INLET SILENCER
SILENCIEUX D'ASPIRATION



Reed valve min. thickness = 0.25 mm
Min. épaisseur clapets = 0.25 mm



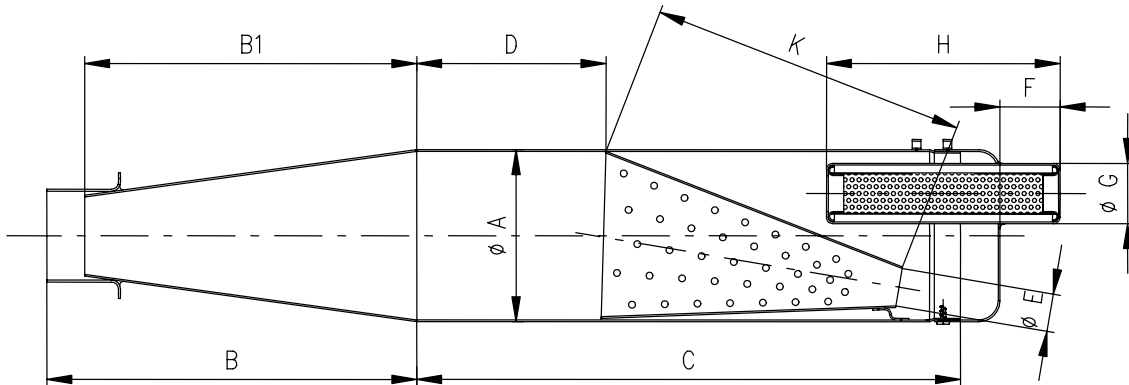
DESCRIPTION OF THE CLUTCH - DESCRIPTION DE L' EMBRAYAGE



Poids min. 292 g
Min. weight 292 g

Poids min. 460 g
Min. weight 460 g

EXHAUST MUFFLER VIEW AND DIMENSIONS
VUE ET DIMENSIONS DU SILENCIEUX D' ECHAPPEMENT



A: 100	C: 315	F: 36	
B: 215	D: 110	G: 35	
B1: 193	E: 24	H: 134	K: 185